Application No.: Not Yet Assigned Docket No.: 22131-00019-US

AMENDMENTS TO THE CLAIMS

1. (currently amended) Method of pre-heating a pot [[(1)]] provided with anodes (10) and cathodes [[(5)]] for the production of aluminium by electrolysis, said method including a first step, prior to the pot being supplied with current, during which a layer of a granular conductive material (25) is deposited and then crushed between the anodes and the cathodes, characterised in that the granular conductive material is graphite-based and in that the layer of granular conductive material (25) only extends, after crushing, over a part of the lower surface (14) of each anode (10) and takes the form of contact blocks (13).

- 2. (currently amended) Method according to claim 1, characterised in that wherein the layer of granular conductive material (25) covers, after crushing, between from 5 and to 40% of the lower surface (14) of each anode (10).
- 3. (currently amended) Method according to claim 2, characterised in that wherein the layer of granular conductive material (25) covers, after crushing, between from 5 and to 20% of the lower surface (14) of each anode (10).
- 4. (currently amended) Method according to any one of claim[[s]] 1 to 3, characterised in that wherein the number of contact blocks (13) associated with each anode (10) is between from 3 and to 20.
- 5. (currently amended) Method according to any one of claim[[s]] 1 to 4, characterised in that wherein the contact blocks (13) have, in cross-section, a general circular or oval shape.
- 6. (currently amended) Method according to any one of claim[[s]] 1 to 5, characterised in that wherein each contact block (13) has an initial thickness of between from 0.5 and to 4 cm.

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7. (currently amended) Method according to any one of claim[[s]] 1 to 6, characterised in that wherein the contact blocks (13) are made using a template (15) placed on the cathodes [[(5)]] and including a plate (16) fitted with several orifices (17) into each of which granular conductive material (25) is inserted.

- 8. (currently amended) Method according to any one of claim[[s]] 1 to 7, characterised in that wherein 90 to 95% of the graphite grains of the granular conductive material (25) are between from 1 and to 8 mm in size.
- 9. (currently amended) Method according to any one of claim[[s]] 1 to 8, characterised in that wherein the granular conductive material (25) additionally includes at least one other material that is able to vary its resistivity.
- 10. (currently amended) Method of pre-heating a pot, according to one of claim[[s]] 1 to 9, characterised in that it includes the following steps wherein said method comprises:
 - forming a layer of the granular conductive material over a part of the surface of a cathode,
 - laying each anode on the layer of granular material,
 - establishing an electrical connection between the stem of each anode and the anode frame,
 - energizing the pot so as to cause an electric current to flow between the cathodes and the anodes.
- 11. (currently amended) Method according to any one of claim[[s]] 1 to 10, characterised in that wherein two or more contact blocks (13) have a cross-section of different sizes.

Please insert the following new claims:

- 12. (new) Method according to claim 2, wherein the contact blocks have, in cross-section, a general circular or oval shape.
- 13. (new) Method according to claim 2, wherein each contact block has an initial thickness of from 0.5 to 4 cm.

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14. (new) Method according to claim 5, wherein each contact block has an initial thickness of from 0.5 to 4 cm.

- 15. (new) Method according to claim 2, wherein the contact blocks are made using a template placed on the cathodes and including a plate fitted with several orifices into each of which granular conductive material is inserted.
- 16. (new) Method according to claim 5, wherein the contact blocks are made using a template placed on the cathodes and including a plate fitted with several orifices into each of which granular conductive material is inserted.
- 17. (new) Method according to claim 2, wherein 90 to 95% of the graphite grains of the granular conductive material are from 1 to 8 mm in size.
- 18. (new) Method according to claim 5, wherein 90 to 95% of the graphite grains of the granular conductive material are from 1 to 8 mm in size.
- 19. (new) Method according to claim 2, wherein the granular conductive material additionally includes at least one other material that is able to vary its resistivity.
- 20. (new) Method of pre-heating a pot, according to claim 2, wherein said method comprises:
 - forming a layer of the granular conductive material over a part of the surface of a cathode,
 - laying each anode on the layer of granular material,
 - establishing an electrical connection between the stem of each anode and the anode frame,
 - energizing the pot so as to cause an electric current to flow between the cathodes and the anodes.